

Date: Wednesday, 12/11/2008 1:40:36 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WEB
Job Number : 43375	
Estimate Number : 11604	
P.O. Number :	Part Number : D29263
This Issue : 12/11/2008 S.O. No. :	Drawing Number : D2926 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SKIDTUBES	Drawing Revision : A
Previous Run : 39225	Material :
Written By :	Due Date : 21/11/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JUD 08.11.12</u>	
Comment : Est. B05.05.25 Added drill Jig to step 3; 98.44" was 89.44" KJ/J LM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D25003100	Ext'n - 'I' Beam Web 4"
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Ext'n - 'I' Beam Web 4" Cut D2500-3 to length: 98.44" Batch: <u>B40196</u>		
		<u>D M 8-11-13</u>
2.0	SKIDTUBES 1	SKIDTUBESS RESOURCE 1
Comment: LANDING GEAR RESOURCE 1 Drill pilot holes and open to size using drill Jig DT8777 as per Dwg D2926 Deburr		
		<u>D M 8-11-13</u>
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
		<u>8F 8-11-13</u>
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1		
		<u>D M 8-11-13</u>
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		
		<u>DP 8-11-13</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Lib

D M 8-11-13

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/14 MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-13

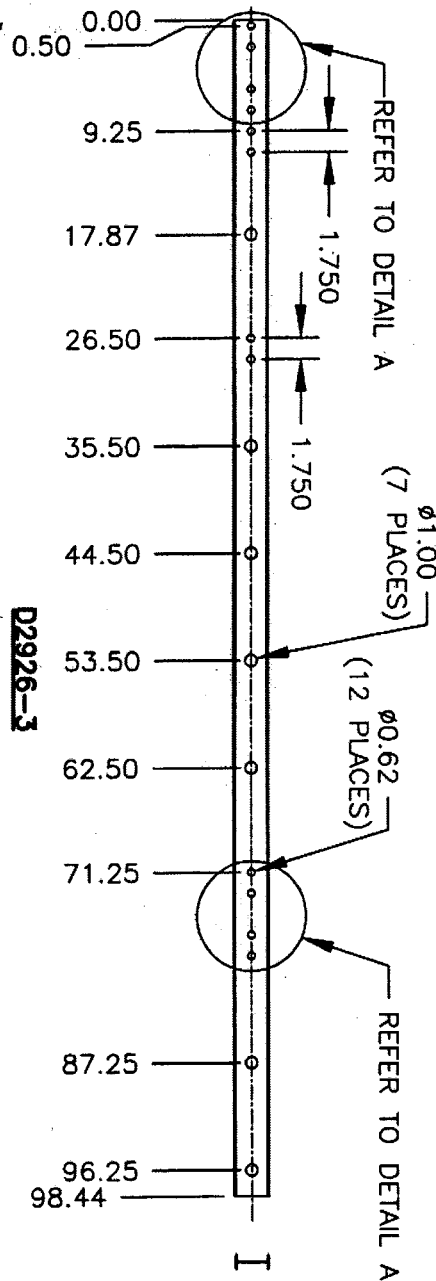
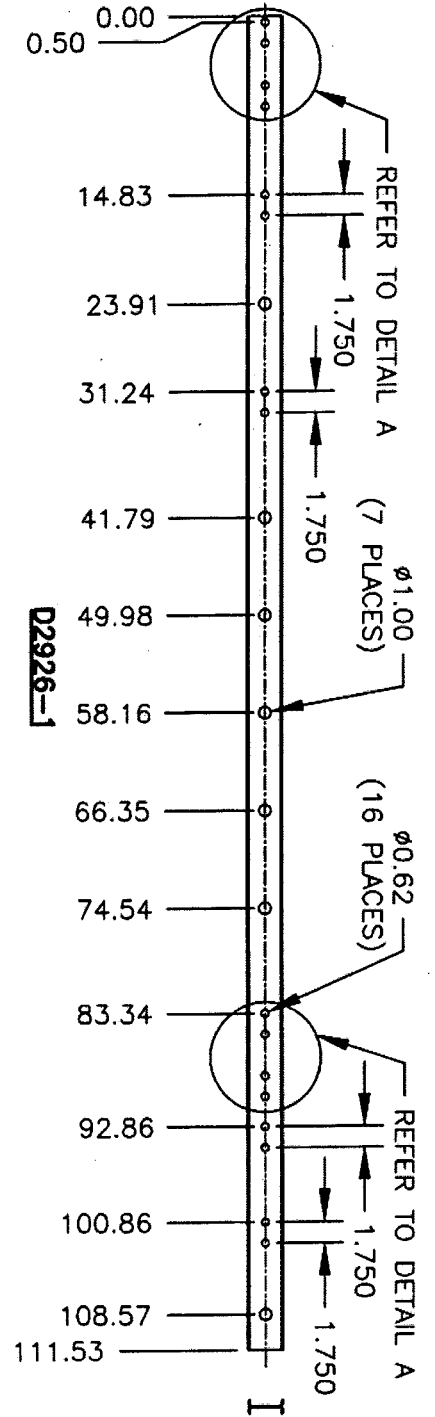
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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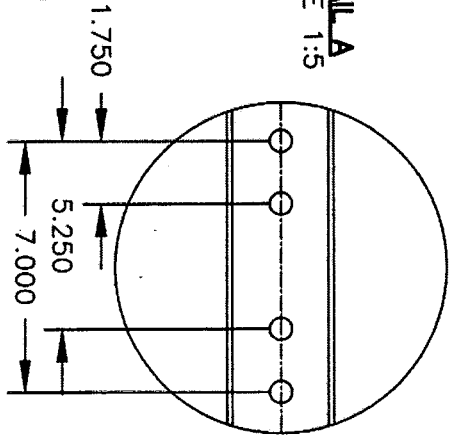
NOTE: Date & initial all entries



NO. 43375
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
RETURN TO
ENGINEERING
SHOP COPY

RELEASED
04-06-22

DETAIL A
SCALE 1:5



- GENERAL NOTES:**
- 1) MAKE FROM D2500-3 EXTRUSION
 - 2) ALL HOLES ON CENTERLINE
 - 3) FINISH: CHEMICAL CONVERSION COAT PER DART OSI 005 4.1
 - 4) TOLERANCES ARE PER DART OSI 018 UNLESS OTHERWISE NOTED
 - 5) ALL DIMENSIONS ARE IN INCHES

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A	SHEET 1 OF 1	SCALE 1:15	DATE 04.06.22	A
DESIGN	CHECKED	APPROVED	DRAWING NO. D2926	TITLE WEB	NEW ISSUE	
DRAWN BY					04.06.22	

